

Technical Data Sheet

# Schulamid 6 GF 20 LS

Polyamide 6  
LyondellBasell Industries  
Engineering Plastics

**Product Description**  
20% glass fibre reinforced, Polyamid 6, UV-stabilized

General	
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PAM 6 GF20 H

Physical	Dry	Conditioned	Unit	Test Method
Density	1.27	--	g/cm <sup>3</sup>	ISO 1183/A

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1.00E+6 (6900)	493000 (3400)	psi (MPa)	ISO 527-1/1A/1
Tensile Stress (Break)	20500 (141)	11600 (80.0)	psi (MPa)	ISO 527-2/1A/5
Tensile Strain (Break)	4.0	15	%	ISO 527-2/1A/5

Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°f (-30°c)	3.3 (7.0)	--	ft·lb/in <sup>2</sup> (kJ/m <sup>2</sup> )	
73°f (23°c)	3.8 (8.0)	12 (25)	ft·lb/in <sup>2</sup> (kJ/m <sup>2</sup> )	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°f (-30°c)	26 (54)	--	ft·lb/in <sup>2</sup> (kJ/m <sup>2</sup> )	
73°f (23°c)	31 ft·lb/in <sup>2</sup> (65 kJ/m <sup>2</sup> )	No Break	(kJ/m <sup>2</sup> )	

Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
66 Psi (0.45 Mpa), Unannealed	419 (215)	--	°F (°C)	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	392 (200)	--	°F (°C)	ISO 75-2/Af

Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate				
0.0787 In (2.00 Mm)	< 3.9 (< 100)	--	in/min (mm/min)	ISO 3795
0.0787 In (2.00 Mm)	< 3.9 (< 100)	--	in/min (mm/min)	FMVSS 302

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Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	140 to 212 °F	60 to 100 °C

**Notes**

These are typical property values not to be construed as specification limits.